Nomenclature and Geometry of LEGO®

$$
\begin{aligned}
& \text { AN OVERVIEW OF LEGO }{ }^{\circledR} \text { EV3 } \\
& \text { MINDSTORMS }{ }^{\circledR} \text { ELEMENTS AND } \\
& \text { HOW THEY WORK TOGETHER }
\end{aligned}
$$




## Required Stuff

- Please do not wander the building.
- Rest Rooms Location.
- Food and Drink.
- Cell phones


## WARNING

CHOKING HAZARD - Do NOT put LEGO ${ }^{\circledR}$ blocks or pieces in you mouth for any reason. Not only is it gross, they just don't taste good. Also no LEGO® pieces in your nose, ears, eyes or anywhere else they don't belong.

## Introduction

- Annual production of Lego bricks averages approximately 36 billion per year, or about 1140 elements per second.
- Since 1958, more than 400 billion Lego ${ }^{\circledR}$ pieces have been produced, or 86 for every person in the world!
- There are roughly 4,200 different Lego ${ }^{\circledR}$ elements in 58 different colors.

Same piece, many different names Same piece, many different colors

## Hands-on Exercises Parts List

| Qty | Item | P/N |
| :---: | :--- | :---: |
| 8 | Friction Peg | 4121715 |
| 3 | Beam 11M | 4562805 |
| 2 | Peg 3M | 4514553 |
| 2 | Beam 5M | 4142135 |
| 2 | $3 \times 590$ beam | 4585040 |
| 2 | Beam 7M | 4495935 |
| 2 | Cross Axle 2M | 4142865 |
| 2 | Technic Cross Block 2×1 | 4140430 |
| 2 | Technic Cross Block 2×2 | 4162857 |
| 3 | Non-friction pegs | 4211807 |


| Qły | Item | $\mathbf{P / N}$ |
| :---: | :--- | :---: |
| 2 | Axle 5M | 4211639 |
| 2 | Double cross block | 4121667 |
| 1 | $24 z$ gear | 4514558 |
| 1 | $8 z$ gear | 6012451 |
| 1 | Axle 3M | 4211815 |
| 1 | Axle 4M | 370526 |
| 1 | Bionicle eye | 4173941 |
| 1 | Half bushing | 4239601 |
| 1 | Bushing | 4227155 |

## LEGO ${ }^{\circledR}$ Mindstorms EV3 kit

- The LEGO ${ }^{\circledR}$ Technic elements in the Mindstorms ${ }^{\circledR}$ sets are:
- Electronic elements
- Beams
- Pegs and axle pegs
- Axles and connectors
- Gears
- Wheels
- Decorative elements
- Miscellaneous elements



## Electronic elements

- Intelligent Brick
- Drive motors
- Touch sensor
- Color sensor
- Ultrasonic sensor
- Gyroscope
- Connector cables


## Intelligent Bricks History



## EV3

- Educational released August 1, 2013
- Commercial released September 1, 2013
- NXT
- Released 2006


## - RCX

(Robotic Command eXplorers)

- Released 1998


## Sensors

- 6008472: EV3 Touch Sensors (2)
- 6008919: EV3 Color Sensor
- 6008916: Gyro
- 6008924: Ultrasonic Sensor



## Drive Motors

- 6009430: EV3 drive motor
- 6008577: Medium motor



## Beams

- Straight beams
- Angular beams
- Frames
- Thin beams
- Links


## Beams - Straight

- Beams are measured by counting the number of holes.
- Beams come in odd numbers when counting the holes, with one exception.
- Beams start with 15 holes and go down in size by two holes to the 3 hole beam and include one even-numbered beam with 2 holes.
- The number of holes corresponds to the length of the beam in Fundamental LEGO ${ }^{\circledR}$ Units or Modules (1M is 8 mm ).


## －Beams－Straight

－10－3M Beam
－ดดロロ $>5 \mathrm{M} \mathrm{Beam}$
จロてロロでロ －7M Beam
จロロロロロロでロ － 9 M Beam




## Tip for determining beam size.

- To quickly determine the size of the longer beams: place a finger on the middle hole of the beam, then you can quickly count how many holes are on one side, double it, and add one.



## Specialty beams

- 6008527: Horizontal to Vertical Beam 90 Degrees
- 6006140: Beam 1X2 with Cross And Hole
- 4538007: Cross Block 3X2



## Pegs and Axle Pegs

- Pegs are like the nails, screws, and bolts of LEGO® Mindstorms ${ }^{\circledR}$, they hold things together.
- Pegs fit in the beam holes.
- Two primary groups of pegs:
- Friction
- Non-Friction


## $\rightarrow$ Pegs and Axle Pegs - Friction

- 4121715: Connector Peg with Friction
- 4140806: 2M Friction Snap with Cross Hole
- 4514553: 3M Connector Peg with Friction
- 4206482: Connector with Friction Cross axle
- 4184169: Ball With Friction Snap*



## $\rightarrow$ Pegs and Axle Pegs - Non-friction

- 4211807: Connector peg
- 4514554: 3M Connector peg
- 4666579: Connector peg Cross Axle



## Identifying friction and non-friction pegs

- Friction pegs have ridges that help to create friction with the beams.
- Non-Friction pegs are smooth.



## Beams and "snap" combinations

- 4225033: Beam 3M with 4 Snaps
- 4296059: Angular Beam $90^{\circ}$ with 4 Snaps



## Using Beams and Pegs

- Hands-on activity



## Extending Beams

- Using two black pegs with friction connect two beams using the two end holes of each beam.
- Test: Holding the ends of the extended beam gently flex it.
- Result: The beam is straight but still has some flex.


## Extending Beams

- Using the same two black pegs with friction, overlap the beams five holes.
- Test: Holding the ends of the extended beam gently flex it.
- Result: Structure is more rigid.


Note: Adding additional black pegs will hold the beams together better, but not required for strength.

## Increasing Strength by Making Wider

- Using two 3M blue pegs with friction, overlap the beams five holes. Then add an additional beam on the pegs extending.
- Result: A more ridged structure.

Note: Alternate the direction of the 3M blue peg ridge to reduce separation. Peg ridge can be used to help in keeping pegs in place on removable attachments.

## - Angular beams

- An angular beam with three holes before and seven holes after the bend is a $3 \times 7$ angular beam.
- $3 \times 590^{\circ}$ angular beam has holes at both ends.
- $2 \times 490^{\circ}$ angular beam has a hole at one end and cross hole at the other.
- All other angular beams have cross holes at the ends.


## - Angular beams

- 4141270: Angular Beam 4X290
- 4211713: Angular Beam 3X5 $90^{\circ}$ (Med. Grey) / 4585040 (White)
- 4211624: Angular Beam 3X7
- 4509912: Angular Beam 4X4



## - Angular beams

- 4495412: Double Angular Beam 3X7
- 4112282: Technic Angular Beam 4X6
- 4552347: T-Beam 3X3 with Hole


## Angular combinations



## - Frames

- Frames are referred to based on their shape:
- O frame
- H frame
- Frames add strength to structures.


4539880: Beam Frame 5X7


4539880: Beam Frame 5X7

## - Thin beams

- Are half the width of a normal beam.
- Useful for adding functions or styling to your robots.


6009019: Triangle


4142236: Lever 1X4, Without Notch


4112287: Technic Lever 3X3M, 90*


4503417: Technic 5M Half Beam*

## Structural frames

- Hands-on activity



## Make a Structural Frame

- Using two 11 M beams, two 5M beam, and four black pegs, make a structural frame as shown.



## Strength Test of Structural Frame



- Hold the bottom and press on one side of the frame.
- What happens to the frame?


## Adding Strength to the Structural Frame

- Using two 11 M beams, two 3X5 $90^{\circ}$ angular beams, and six black pegs, make a structural frame as shown.
- Hold the bottom and press on one side of the frame.
- What happens to the frame this time?



## Reinforcing with angles

- A beam angled between the two beams will also improve the structural strength.



## - Axles and connectors

- Axles
- Bushings
- Cross blocks


## Axles

- Length is same as a Lego ${ }^{\circledR}$ brick, the smallest is called a 2 M axle (with groove) and commonly red or black.
- The odd number axles are typically grey (3, 5, 7M axle).
- The even number axles are typically black (4, 6, 8M axle).



## - Specialty Axles

- Axle with end stop
- Cross axle with end stop
- Cross axle with end knob

Double Cross Axle


4560177: Cross Axle 4 M With End Stop


4499858: Cross Axle 8M With End Stop


6031821: Cross Axle 3M with End Knob

## Bushings

- 4239601: Half Bushing for Cross Axle
- 421 1622: Bushing for Cross Axle
- 4560175: Double Bushing 3M


Bushings can be used as spacers to prevent tires from hitting beams or other structures.

## Cross blocks

- 4173668 - Cross Block 90
- 4121667 - Double Cross Block
- 4140430 - Technic Cross Block 2X 1 (Mickey)
- 4162857 - Technic Cross Block Fork 2X2 (Minnie)
- 4210857 - Technic Cross Block 90, 2X3



## Cross blocks combinations

- Using this cross block combination allows mounting two beams at a right angle.



## Cross blocks combinations

- This cross block combination allows two beams to be mounted smooth sides together.



## Cross block combinations

- This combination of cross blocks also allows mounting two beams at a right angle.



## Tip for removing small cross axle connector

- Use long axle to push small axle through.



## Cross blocks

- Hands-on activity



## Cross blocks: Hands-on parts needed

-7M beams (2)

- Technic Cross Block 2X1 (Mickey) (2)
- Technic Cross Block Fork 2X2 (Minnie) (2)
- Black peg with Friction (8)
- 2 M Cross Axle with Groove (2)


## Cross block building instructions

- Align Technic Cross Block 2X1 (Mickey) with Technic Cross Block Fork 2X2 (Minnie).
- Insert 2M Cross Axle with Groove.
- Repeat to make a second cross block assembly.



## Cross block building instructions

- Insert four black pegs into the cross block assembly.
- Repeat on second cross block assembly.



## Cross blocks building Instructions

- Place two 7M beams on cross blocks.



## Bracing

- LEGO ${ }^{\circledR}$ pieces are designed to separate when pulled. When intentional it is called disassembly.
- Sometimes assemblies pull apart unintentionally simply sitting there or while operating. This is called structural failure.
- One solution is bracing.
- Bracing can add strength with minimum weight increase.


## Additional cross blocks

- 4210857: Cross Block 3M
- 4502595: 3-Branch Cross Axle Cross Hole
- 4538007: Cross Block 3X2



## Bracing - Sample 1

- Bracing uses combinations of LEGO ${ }^{\circledR}$ part at right angles.


## Bracing - Sample 2



## Bracing - Sample 2



## Bracing

- Hands-on activity



## Bracing: Hands-on parts needed

- 11 M beams (3 ea.)
- 5M beam (1 ea.)
- Double cross block (2 ea.)
- 5 M axle (2 ea.)
- Black peg with friction (2 ea.)


## Bracing: Hands-on



Step 1

Step 2

Step 3

## Axle connectors

- 4107085: Angle Element, 0 Degrees [1]
- 4107783: Angle Element, 180 Degrees [2]
- 4107767: Angle Element, 90 Degrees [6]
- 4513174: Cross Axle, Extension, 2M
- 4526985: Tube W/Double Ø4.85



## Gears

- Gears are rotating parts with teeth that mesh with other parts with teeth.
- LEGO ${ }^{\circledR}$ gears are identified by the number of teeth followed by a "z".
- Most gears are 1 M thick

Combination Reference: http://gears.sariel.pl/

## Gears

-6012451-Gear Wheel 8z

- 4177431 - Double Conical Wheel 12z
- 4640536-Gear Wheel 16z
- 4514558-Gear Wheel 24z
- 4285634-Gear Wheel 40z



## Gears

- 4565452 - Conical Wheel 12z
- 4640536-Gear Wheel 16z
- 4177430 - Double Conical Wheel 20z 1M
- 4211510 - Worm gear
- 4255563 - Double Conical Wheel 36z



## Gear combinations

| Teeth | $\mathbf{8}$ | $\mathbf{1 2}$ | $\mathbf{1 6}$ | $\mathbf{2 0}$ | $\mathbf{2 4}$ | $\mathbf{3 6}$ | $\mathbf{4 0}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{8}$ | $1: 1$ |  |  |  | $1: 3$ |  | $1: 5$ |
| $\mathbf{1 2}$ |  |  |  | $3: 5$ |  | $1: 3$ |  |
| $\mathbf{1 6}$ |  |  | $1: 1$ |  |  |  |  |
| $\mathbf{2 0}$ |  |  |  |  | $5: 6$ |  |  |
| $\mathbf{2 4}$ |  |  |  |  | $1: 1$ |  | $3: 5$ |
| $\mathbf{3 6}$ |  |  |  |  |  |  | $1: 1$ |
| $\mathbf{4 0}$ |  |  |  |  |  |  |  |

Stable
combination
$\square$ Unstable
combination $\square$ Unknown Combination

## Gear combinations

http://gears.sariel.pl/

$24 z$ to $8 z(3: 1)$

## Gears

- Hands-on activity



## Gears: Hands-on parts needed

- $24 z$ gear
- $8 z$ gear
- 3 m axle
- 4 m axle
- 5 m axle
- Double Cross Block
- Bionicle Eye
- Half-bushing
- bushing



## Gears: Building instructions

- Insert 4M axle into the $24 z$ gear.
- Insert the gear assembly through the fourth hole in the beam.
- Install bushing on the axle.
- Install double cross block on the axle behind the bushing.
- Insert the 3M axle into the other end of the double cross block.



## Gears: Building instructions

- Insert the 5 M axle into the 8 z gear.
- Insert the gear assembly into the second hole in the
 beam.
- Install the half-bushing onto the other side of the 5 M axle.
- Install the orange bionicle eye on the other end.



## Gear: Testing

- Turn the crank slowly one rotation and count the number of rotation of the bionicle eye.

How many turns did the bionicle eye make?


## Gears: Motion Transfer

- How can you achieve linear motion?



## Motion Transfer

- Hands-on activity



## Motion Transfer: Building instructions

- Place 5 M axle in $24 z$ gear.
- Insert gear into fifth hole in an 11 M beam.
- Insert gray non-fraction peg into hole on gear.



## Motion Transfer: Building instructions

- Insert gray non-friction peg in last hole on 11 M beam.
- Insert 11 M beam (red) second hole on gray peg.
- Insert gray non-friction peg in last hole of 7M beam.
- Insert 7M beam (yellow) on gray non-friction pegs on gear and 7M beam (red).


## Motion Transfer: Building instructions

- Insert bushing on 5M axle on the opposite side of 11 M beam.
- Insert double cross block on 5M axle.
- Insert second 5M axle into double cross block.



## Motion Transfer: Testing

- Rotate the handle (5M axle).
- What happens to the forward (red) 11 M beam?


## Linear Motion with a motor

- Adding a motor to drive linear motion is simple.
- The $24 z$ gear and drive motor both have three holes.



## Gears: Using worm gears

- Worm gears can be used to create linear motion too. This Forklift attachment is one example.
- Rotating the gear causes the forklift arms to travel up and down.
- Notice that the $8 z$ gear does not rotate.


## Caster

- 6023956: LEGO® ${ }^{\circledR}$ Steel Ball
- 4610380: Power Joint



## Wheels (Tyres), Rims, and Tracks

- The LEGO ${ }^{\circledR}$ Group is one of the world's largest tyre manufacturers.


6035364: Tyre Low Wide $56 \times 28$


4634091: Rim Wide $43.2 \times 26$ with 6 Holes


6014648: Track Element, 5X1.5


4582792:
Sprocket, $\varnothing, 40,7$

## Simple Wheel Matching

- Assembly the two wheels on an axle with a bushing in the middle.
- Align the bushing with the line on a slight slope with the axle at $90^{\circ}$ to the line.
- Let the wheel assembly roll down the slope and watch if the bushing moves off the line.


## Miscellaneous

- 4652236 Upper Part For Turntable 28z
- 4587275: Wedge-Belt Wheel Ø24
- 6028041: Tyre For Wedge-Belt Wheel
- 417394:1Bionicle Eye
- 4563044: 2X1X3 Steering Knuckle Arm



## Decorative elements

- Are just that. Have been used for a number of things.


4566251 Left
Panel 3X5


4566249 Right Panel 3X5


4541326 Left
Panel 5X11


4566249 Right Panel 3X5

## How many?

- Take six eight-stud LEGO bricks (2x4) how many ways can they be combined?
- With the aid of computers, the exact number of combinations has been calculated as 915,103,765!
- Just so you know, two eight-stud LEGO bricks can be combined in 24 different ways and three eight-stud LEGO bricks in
 1,060 ways.

Presentation available at:

http://www.roboplex.org/fll

